## SIMPLE TOTAL SYNTHESIS OF 18-HYDROXYESTRONE

## Jiro TSUJI\*, Hiroshi OKUMOTO, Yuichi KOBAYASHI, and Takashi TAKAHASHI Tokyo Institute of Technology, Meguro, Tokyo 152, JAPAN

Summary: A simple total synthesis of 18-hydroxyestrone (7) was carried out by the cycloaddition of *o*-quinodimethane intermediate. 2-Methoxycarbonyl-3-vinyl-cyclopentanone (1) was used as the D ring component.

In a previous paper we have reported a facile synthesis of 2-methoxycarbonyl-3-vinylcyclopentanone (1) by the palladium catalyzed cyclization.<sup>1</sup> Using this compound as the D ring component, we have carried out a simple total synthesis of 18-hydroxyestrone (7), which was isolated from urine of pregnant women and identified by Marrian and coworkers.<sup>2</sup> Two partial syntheses<sup>3,4</sup> and one formal total synthesis<sup>5</sup> of 7 have been reported. However, these syntheses required multistep operation and the yields were low. Our synthesis is based on the wellknown thermal cycloaddition of benzocyclobutene developed by Kametani<sup>6</sup> and Oppolzer<sup>7</sup> as shown by the following scheme.



The alkylation of 1 with the iodide  $2^8$  in refluxing acetone in the presence of K<sub>2</sub>CO<sub>3</sub> for 36 h afforded 2-methoxycarbonyl-3-vinyl-2-[2-(3-methoxybicyclo[4.2.0]octa-1,3,5-trien-7-yl)ethyl]cyclopentanone (3) in 62% yield. The alkylation is expected to proceed preferentially in trans manner to the vinyl group. Actually, the content of the cis isomer was less than 10%, and it was easily removed from the trans isomer by column chromatography (silica gel, hexane-benzene): NMR  $(CDCl_3)$   $\delta$  3.54 (s, 3 H, CH<sub>3</sub>), 3.63 (s, 3 H, OCH<sub>3</sub>); IR (neat) 1752 and 1730 cm<sup>-1</sup>.<sup>9</sup> The ketone group of 3 was protected as the acetal and the ester group was reduced to the alcohol 4 with LiAlH<sub>A</sub> in 73% yield: NMR (CDCl<sub>2</sub>)  $\delta$  3.69 (s, 3 H, OCH<sub>2</sub>), 3.86 (s, 4 H, OCH<sub>2</sub>CH<sub>2</sub>O); IR (neat) 3550, 1605, and 1590 cm<sup>-1</sup>. The cycloaddition of 4 in refluxing o-dichlorobenzene produced the steroid skeleton 5 in 75% yield. Careful analysis by HPLC showed that the product was a single compound: NMR  $(CDCl_3)$   $\delta$  3.72 (s, 3 H, OCH<sub>3</sub>), 3.90 (s, 4 H, OCH<sub>2</sub>CH<sub>2</sub>O); IR (CHCl<sub>3</sub>) 3570 cm<sup>-1</sup>; mp 147-149°C. On the other hand, the cycloaddition of the ester 3 afforded in 75% yield two products which were the cis and trans isomers of the BC ring junction in a ratio of 1 : 4. Recrystallization of the mixture from CCl, produced the pure trans isomer, which was converted to 5 in 71% yield. Then the acetal group of 5 was removed (3N-HCl - acetone, room temp.) to give 6 in 89% yield: NMR (CDC1<sub>3</sub>) & 3.69-3.80 (m, 2 H, CH<sub>2</sub>OH), 3.70 (s, 3 H, OCH<sub>3</sub>); IR (nujol) 3430 and 1713 cm<sup>-1</sup>; mp 183-185°C (recrystallized from benzene). Then 18-hydroxyestrone (7) was obtained from 6 by the treatment with  $BBr_3$  in dichloromethane at -78°C (1 h) and 0°C (1 h) in 87% yield: NMR (pyridine)  $\delta$  4.0 (s, 2 H, CH<sub>2</sub>OH); <sup>4</sup> IR (nujol) 3000-3650, 1715, and 1610 cm<sup>-1</sup>;  $^{3}$  mp 205-208°C (dec.) (recrystallized from ethanol). The mass spectrum  $(M^+/286)$  was completely identical with the reported spectrum for the optically active one.<sup>4</sup> Also the structure of 6 was confirmed by converting it into 3-methoxyestra-1,3,5(10)-trien-17-ol (8) (mesylation, LiAlH,), which was identified by its mp [132-133°C, recrystallization from hexane/methanol (lit, <sup>10</sup> 134-135°C)] and spectral data with those of an authentic sample.

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